

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier****Trade name: Phthalic anhydride flakes, PA flakes****CAS Number:**

85-44-9

EC number:

201-607-5

Index number:

607-009-00-4

Registration number 01-2119457017-41-0019**1.2 Relevant identified uses of the substance or mixture and uses advised against****Sector of Use**

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU21 Consumer uses: Private households / general public / consumers

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

SU8 Manufacture of bulk, large scale chemicals (including petroleum products)

SU9 Manufacture of fine chemicals

SU10 Formulation [mixing] of preparations and/or re-packaging (excluding alloys)

Application of the substance / the mixture

Monomer

Basic material

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:****“ATMOSA” Petrochemie GmbH**

Danubiastrasse 21-25

2320 Schwechat

Austria

T: +43 1 7062849

E: office@atmosa.at

Further information obtainable from:

Christoph Pristl

christoph.pristl@atmosa.at

1.4 Emergency telephone number:**PA production plant control room:** +43 1 706 28 49 - 31 (available 24 hours a day)**Call the national emergency number!****SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008**

Acute Tox. 4 H302 Harmful if swallowed.

Skin Irrit. 2 H315 Causes skin irritation.

Eye Dam. 1 H318 Causes serious eye damage.

(Contd. on page 2)

Trade name: Phthalic anhydride flakes, PA flakes

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Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Additional information: For the wording of the hazard categories, see section 16.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008**

The substance is classified and labelled according to the CLP regulation.

Hazard pictograms

Signal word Danger

Hazard-determining components of labelling:

phthalic anhydride

Hazard statements

H302 Harmful if swallowed.

H315 Causes skin irritation.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

Precautionary statements

P261 Avoid breathing dust.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P284 In case of inadequate ventilation wear respiratory protection.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

PBT: Based on available data, the classification criteria are not met.

vPvB: Based on available data, the classification criteria are not met.

Determination of endocrine-disrupting properties

The product does not contain substances with endocrine-disrupting properties ≥ 0.1 % (w/w).

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Trade name: Phthalic anhydride flakes, PA flakes

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SECTION 3: Composition/information on ingredients

3.1 Substances

CAS No. Description

CAS: 85-44-9 phthalic anhydride
> 99,8 %(w/w)

Identification number(s)

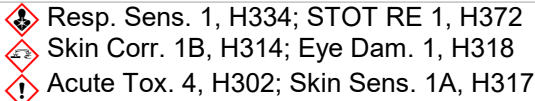
EC number: 201-607-5

Index number: 607-009-00-4

Dangerous components:

[% (w/w)]

For the wording of the listed hazard phrases refer to section 16.

CAS: 108-31-6 EINECS: 203-571-6 Index number: 607-096-00-9 Reg.nr.: 01-2119472428-31-XXXX	maleic anhydride  EUH071 Specific concentration limit: Skin Sens. 1A; H317: C ≥ 0.001 %	< 0.05%
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SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of discomfort or doubt, seek medical advice.

If unconscious, use a stable lateral position and do not administer anything through mouth.

After inhalation:

In case of unconsciousness place patient stably in side position for transportation.

Seek medical treatment.

Remove person to fresh air and keep comfortable for breathing.

In case of irregular breathing or respiratory arrest provide artificial respiration.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

Take off contaminated clothing and wash it before reuse.

Seek medical treatment in case of complaints.

After eye contact:

Rinse opened eye for several minutes under running water.

Remove contact lenses, if present and easy to do. Continue rinsing.

Consult an ophthalmologist or eye clinic immediately.

After swallowing:

Rinse mouth.

Do NOT induce vomiting.

Call a doctor immediately.

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Trade name: Phthalic anhydride flakes, PA flakes

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If the patient is conscious, give small amounts of water to drink.

4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

Depending on the condition of the patients, the doctor must assess the symptoms and the overall general condition.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture

In case of fire, the following can be released:

CO_x

Dust can form explosive mixtures with air.

Forms phthalic acid with water - extinguishing water can have a corrosive effect on iron or low-alloy steel.

Melts above 130°C.

5.3 Advice for firefighters**Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information

Cool endangered receptacles with water spray.

Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Restricted access to the affected area until cleaning work is completed.

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Avoid contact with skin and eyes.

Avoid formation of dust.

Dust can combine with air to form an explosive mixture.

Avoid breathing dust.

Keep away from ignition sources.

6.2 Environmental precautions:

Do not allow to enter sewers/ surface or ground water.

Inform respective authorities in case of seepage into water course or sewage system.

6.3 Methods and material for containment and cleaning up:

Pick up mechanically.

Ensure adequate ventilation.

Dispose of the material collected according to regulations.

Avoid the formation of dust.

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Trade name: Phthalic anhydride flakes, PA flakes

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6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage
7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Keep receptacles tightly sealed.

Prevent formation of dust.

Avoid contact with skin and eyes.

Do not breathe dust.

Eye wash bottles and emergency showers should be provided in the immediate area near the workplace.

Use personal protective equipment as required.

Observe protective measures and safety instructions.

Information about fire - and explosion protection:

Protect against electrostatic charges.

Dust can combine with air to form an explosive mixture.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Use non-sparking tools.

Avoid dust accumulation.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles:

Store in a dry, cool, well-ventilated area.

Store in accordance with local/regional/national/international regulations.

Information about storage in one common storage facility: Store away from oxidising agents.

Further information about storage conditions:

Keep container tightly sealed.

Protect from heat and direct sunlight.

Store in original container.

Protect against moisture.

Recommended storage temperature: room temperature

Storage class: 8 A

7.3 Specific end use(s) No further relevant information available.

*** SECTION 8: Exposure controls/personal protection**
8.1 Control parameters
Ingredients with limit values that require monitoring at the workplace:
CAS: 85-44-9 phthalic anhydride

MAK (Austria)	Short-term value: 2 E mg/m ³ Long-term value: 1 E mg/m ³
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Trade name: Phthalic anhydride flakes, PA flakes

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MAK (Germany)	vgl.Abschn.IIb
LEP (Spain)	Long-term value: 6 mg/m ³ , 1 ppm Sen
VLEP (France)	Short-term value: 6 mg/m ³ All
TWA (Italy)	Long-term value: 6 mg/m ³ , 1 ppm sen, A4

CAS: 108-31-6 maleic anhydride

MAK (Austria)	Short-term value: 0.8 mg/m ³ , 0.2 ppm Long-term value: 0.4 mg/m ³ , 0.1 ppm
AGW (Germany)	Long-term value: 0.081 mg/m ³ , 0.02 ppm 1;=2.5=(I);DFG, Sah, Y, 11
LEP (Spain)	Long-term value: 0.4 mg/m ³ , 0.1 ppm FIV, Sen
VLEP (France)	Short-term value: 1 mg/m ³ All
TWA (Italy)	Long-term value: 0.04 mg/m ³ , 0.01 ppm sen, A4 (i, h)

Regulatory information

MAK (Austria): GKV 2025, 339. Verordnung, 30.12.2025, Teil 2

MAK (Germany): MAK- und BAT-Liste

LEP (Spain): Límites de exposición profesional para agentes químicos

VLEP (France): ED 1487 14.01.2026

TWA (Italy): Valori Limite di Soglia

AGW (Germany): TRGS 900

DNELs**CAS: 85-44-9 phthalic anhydride**

Oral	Long-term exposure - systemic effects	5 mg/kg bw/d (consumer)
Dermal	Long-term exposure - systemic effects	5 mg/kg bw/d (consumer) 14 mg/kg bw/d (workers)
Inhalative	Long-term exposure - systemic effects	8.7 mg/m ³ (consumer) 49.4 mg/m ³ (workers)

PNECs**CAS: 85-44-9 phthalic anhydride**

fresh water	1 mg/l
sea water	0.1 mg/l
intermittent release (fresh water)	5.6 mg/l
STP	10 mg/l
sediment (fresh water)	3.8 mg/kg dw
sediment (sea water)	0.38 mg/kg dw
soil	0.173 mg/kg dw

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Trade name: Phthalic anhydride flakes, PA flakes

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Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls**Appropriate engineering controls**

No further data; see section 7.

Technical measures and the use of suitable working methods take priority over the use of personal protective equipment.

Individual protection measures, such as personal protective equipment**General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Do not eat or drink while working.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Ensure good ventilation/exhaustion at the workplace.

Avoid breathing dust.

Prevent formation of dust.

Take off immediately all contaminated clothing and wash it before reuse.

Protective clothing needs to be selected specifically for the workplace, depending on concentrations and quantities of the hazardous substances handled. The chemical resistance of the protective equipment should be enquired at the respective supplier.

Eye wash bottles and emergency showers should be provided in the immediate area near the workplace.

Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

filter type P2

Hand protection

Protective gloves

EN 374

The glove material has to be impermeable and resistant to the product/ the substance/ the mixture.

Material of gloves

Nitrile rubber gloves; recommended material thickness: ≥ 0.4 mm, penetration time: > 120 min

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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Trade name: Phthalic anhydride flakes, PA flakes

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Eye/face protection



Tightly sealed goggles

EN 166

Body protection:

Impervious protective clothing
antistatic protective clothing

Select type and quality of protection clothes depending on concentration and quantity at the workplace.

Environmental exposure controls Do not allow to enter sewers/ surface or ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Physical state	Solid
Colour:	White
Odour:	Aromatic
Odour threshold:	No information available.
Melting point/freezing point:	131 °C
Boiling point or initial boiling point and boiling range	284.5 °C
Flammability	Combustible substance, hardly flammable.
Lower and upper explosion limit	
Lower:	1.7 Vol %
Upper:	10.5 Vol %
Flash point:	152 °C (DIN 51758)
Decomposition temperature:	No information available.
pH	Not applicable
Viscosity:	
Kinematic viscosity	Not applicable
Dynamic:	Not applicable
Solubility	
water at 26 °C:	6 g/l (ECHA)
	Not miscible or difficult to mix.
Partition coefficient n-octanol/water (log value) at 20 °C	~ 2.07 log POW (ECHA)
Vapour pressure at 26.6 °C:	0.001 hPa (ECHA)
Density and/or relative density	
Density at 150 °C:	1.197 g/cm ³
Bulk density at 20 °C:	~ 400 kg/m ³
Vapour density	Not applicable
Particle characteristics	See section 3.

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Trade name: Phthalic anhydride flakes, PA flakes

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9.2 Other information
Appearance:
Form: Flakes

Important information on protection of health and environment, and on safety.
Ignition temperature: No information available.

Explosive properties: Product does not present an explosion hazard.
Dust can combine with air to form an explosive mixture.

Change in condition
Oxidising properties None.

Evaporation rate Not applicable.

Information with regard to physical hazard classes
Explosives void

Flammable gases void

Aerosols void

Oxidising gases void

Gases under pressure void

Flammable liquids void

Flammable solids void

Self-reactive substances and mixtures void

Pyrophoric liquids void

Pyrophoric solids void

Self-heating substances and mixtures void

Substances and mixtures, which emit flammable gases in contact with water void

Oxidising liquids void

Oxidising solids void

Organic peroxides void

Corrosive to metals void

Desensitised explosives void

SECTION 10: Stability and reactivity
10.1 Reactivity No further relevant information available.

10.2 Chemical stability No decomposition if used and stored according to specifications.

Thermal decomposition / conditions to be avoided: Decomposition under heat.

10.3 Possibility of hazardous reactions

Dust can combine with air to form an explosive mixture.

Reacts violently with water and alcohols under heat and metals under humidity.

Explosion hazard on contact with:

Oxidising agents, nitric acid, glycerine (under heat), copper oxide (under heat), sodium nitrite (under heat)

10.4 Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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Trade name: Phthalic anhydride flakes, PA flakes

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Avoid formation of dust.

10.5 Incompatible materials:

oxidizing agent

strong acids

Strong bases.

Glycerine

10.6 Hazardous decomposition products:

No decomposition if used and stored according to specifications.

SECTION 11: Toxicological information
11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**Acute toxicity**

Harmful if swallowed.

LD/LC50 values relevant for classification:**CAS: 85-44-9 phthalic anhydride**

Oral	LD50	1,530 mg/kg (rat)
Dermal	LD50	> 3,160 mg/kg (Rabbit)
Inhalative	LC50/4h	> 2.14 mg/l (rat)

Primary irritant effect:**Skin corrosion/irritation**

Causes skin irritation.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory or skin sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Germ cell mutagenicity Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity** Based on available data, the classification criteria are not met.**STOT-single exposure**

May cause respiratory irritation.

STOT-repeated exposure Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**11.2 Information on other hazards****Endocrine disrupting properties**

None of the ingredients is listed.

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Trade name: Phthalic anhydride flakes, PA flakes

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SECTION 12: Ecological information**12.1 Toxicity****Aquatic toxicity:****CAS: 85-44-9 phthalic anhydride**

EC50 (48 h) > 640 mg/l (daphnia) (Daphnia magna)

ECHA

EC50 (21 d) 42 mg/l (daphnia)

ECHA

LC50 (7 d) 560 mg/l (fish)

ECHA

12.2 Persistence and degradability

Biodegradability: 85.2 % (14 d)

Easily biodegradable

12.3 Bioaccumulative potential log Pow: ~ 2.07 (25 °C) (ECHA)**Bioconcentration factor (BCF)****CAS: 85-44-9 phthalic anhydride**

BCF 5.28

ECHA

12.4 Mobility in soil No further relevant information available.**12.5 Results of PBT and vPvB assessment****PBT:** Based on available data, the classification criteria are not met.**vPvB:** Based on available data, the classification criteria are not met.**12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

12.7 Other adverse effects**Additional ecological information:****General notes:**

Water hazard class 1 (German Regulation) (Assessment by list): slightly hazardous for water

Do not allow product to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Only dispose of product residues via authorised companies according to local legislation.

European waste catalogue

Notes: The European Waste Catalogue (EWC) classifies waste materials and categorises them according to what they are and how they were produced. This may cause other classifications. The final decision belongs to the last user.

16 03 05* organic wastes containing hazardous substances

HP4 Irritant - skin irritation and eye damage

(Contd. on page 12)

Trade name: Phthalic anhydride flakes, PA flakes

(Contd. of page 11)

HP5	Specific Target Organ Toxicity (STOT)/Aspiration Toxicity
HP6	Acute Toxicity
HP13	Sensitising

Uncleaned packaging:**Recommendation:**

Dispose of packaging according to regulations on the disposal of packagings.

Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information**14.1 UN number or ID number**

ADR/RID/ADN, IMDG, IATA not regulated

14.2 UN proper shipping name

ADR/RID/ADN, IMDG, IATA not regulated

14.3 Transport hazard class(es)

ADR/RID/ADN, ADN, IMDG, IATA

Class not regulated

14.4 Packing group

ADR/RID/ADN, IMDG, IATA not regulated

14.5 Environmental hazards:

Not applicable

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO

instruments Not applicable

Transport/Additional information:

Special provision 169: Phthalic anhydride in the solid state, with not more than 0.05% maleic anhydride, are not subject to the requirements of ADR. Phthalic anhydride molten at a temperature above its flash-point, with not more than 0.05% maleic anhydride, shall be classified under UN No. 3256.

UN "Model Regulation":

not regulated

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU**

Named dangerous substances - ANNEX I Substance is not listed.

DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II

None of the ingredients is listed.

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Trade name: Phthalic anhydride flakes, PA flakes

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REGULATION (EU) 2019/1148
Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:
Information about limitation of use: Employment restrictions concerning juveniles must be observed.

15.2 Chemical safety assessment: A Chemical Safety Assessment has been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

Relevant phrases

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H372 Causes damage to organs through prolonged or repeated exposure.

EUH071 Corrosive to the respiratory tract.

Department issuing SDS:

UmEnA GmbH

<http://umena.at>Email: office@umena.at
Date of previous version: 05.12.2025

Version number of previous version: 6.1

Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (REACH)

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Trade name: Phthalic anhydride flakes, PA flakes

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PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

EC50: Effective concentration, 50 percent

ErC50: EC50 in terms of reduction of growth

LL50: Lethal loading, 50 percent

EL50: Effective loading, 50 percent

NOEC: No Observed Effect Concentration

MAK: Maximale Arbeitsplatzkonzentration

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Sources European Chemical Agency, <http://echa.europa.eu/>*** Data compared to the previous version altered.**